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1 CLAIMS

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3 What is claimed is:

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- 5 1. A system for the manufacture of hydrogen cyanide, acrylonitrile, and
6 acetonitrile, the system comprising:
7 at least one pulsed corona discharge reactor, each pulsed corona discharge
8 reactor having a reaction zone; and
9 at least one product stream containing hydrogen produced in the pulsed corona
10 discharge reactor and contacting the catalyst;
11 wherein hydrogen is removed from the reactant to form hydrogen cyanide,
12 acrylonitrile, and acetonitrile.

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- 14 2. The system of claim 1 wherein the pulsed corona discharge reactor has walls,
15 the walls being constructed from membrane materials suitable for the selective
16 continuous removal of hydrogen formed from the decomposition of the ammonia and
17 hydrocarbon(s) in the reaction zone wherein the continuous removal of hydrogen from
18 the reaction zone drives the reaction to completion.

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- 20 3. The system of claim 1 wherein the reactant feed stream has an additive
21 selected from the group consisting of air, oxygen and other combinations of nitrogen
22 and oxygen.

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- 24 4. The system of claim 1 wherein the reactant feed stream includes ammonia and
25 hydrocarbons.

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- 27 5. The system of claim 4 wherein the hydrocarbons include methane, ethane,
28 propane, propylene, and ethylene.

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- 30 6. The system of claim 1 and further comprising:
31 inert gases added to the reaction zone for increasing the density of ions in the
32 reaction zone.

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2 7. The system of claim 1 wherein the pulsed corona discharge reactor operates on
3 continuous/intermittent removal of products from the reaction zone.

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5 8. The system of claim 1 and wherein the reactants are hydrocarbon and
6 ammonia, a solid phase catalyst is positioned within the reaction zone, and air,
7 oxygen, and/or nitrogen are added to the feed stream.

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9 9. The system of claim 1 wherein the reaction zone contains a catalyst.

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11 10. A system for the manufacture of hydrogen cyanide, acrylonitrile, and
12 acetonitrile, the system comprising:

13 a pulsed corona discharge reactor; and

14 a feed stream introduced into the pulsed corona discharge reactor;

15 wherein the following reaction is created:

16 hydrocarbon + ammonia + oxygen + nitrogen \rightarrow HCN + ACN + acetonitrile +
17 carbon oxides + hydrogen + water.

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19 11. A method for manufacturing hydrogen cyanide, acrylonitrile, and acetonitrile,
20 the method comprising:

21 providing at least one pulsed corona discharge reactor, each pulsed corona
22 discharge reactor having a reaction zone;

23 positioning a catalyst in the reaction zone;

24 introducing at least one reactant feed stream containing hydrogen into the
25 pulsed corona discharge reactor and contacting the catalyst; and

26 removing hydrogen from the reactant to form hydrogen cyanide, acrylonitrile,
27 and acetonitrile.

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29 12. The method of claim 11 and further comprising:

30 constructing the walls of the pulsed corona discharge reactor has walls from
31 membrane materials suitable for the selective continuous removal of
32 hydrogen formed from the decomposition of the ammonia and

1 hydrocarbon(s) in the reaction zone wherein the continuous removal of
2 hydrogen from the reaction zone drives the reaction to completion.

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4 13. The method of claim 11 and further comprising:
5 introducing an additive selected from the group consisting of air, oxygen and
6 other combinations of nitrogen and oxygen into the reactant feed
7 stream.

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9 14. The method of claim 11 and further comprising:
10 adding ammonia and hydrocarbons into the reactant feed streams.

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12 15. The method of claim 14 wherein the hydrocarbons include methane, ethane,
13 propane, propylene, and ethylene.

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15 16. The method of claim 11 and further comprising:
16 increasing the density of ions in the reaction zone with inert gases added to the
17 reaction zone.

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19 17. The method of claim 11 and further comprising:
20 operating the pulsed corona discharge reactor on continuous/intermittent
21 removal of products from the reaction zone.

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23 18. The method of claim 11 and wherein the reactants are hydrocarbon and
24 ammonia, a solid phase catalyst is positioned within the reaction zone, and air,
25 oxygen, and/or nitrogen are added to the feed stream.

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